against breakage. Such cases shall not be transferred in bond.

(Sec. 201, Pub. L. 85–859, 72 Stat. 1360, as amended, 1374, as amended (26 U.S.C. 5206, 5212, 5301))

### § 19.583 Spirits for industrial use.

- (a) *Containers*. (1) Denatured spirits may be filled into glass or metal containers of a capacity not greater than 10 gallons.
- (2) Other spirits for industrial use may be filled into
  - (i) Containers of 1 gallon or less; or
- (ii) Glass or metal containers of a capacity of 1 gallon but not greater than 10 gallons.
- (b) Encased containers. Unlabeled containers holding from 1 to 10 gallons of denatured spirits and spirits of 190 degree proof or more for industrial use may be encased in wood, fiberboard, or similar material if:
- (1) The cases are constructed so that the surface, including the opening, of the container is not exposed;
- (2) Required marks are applied to an exterior surface of the case;
- (3) The case is constructed so that the portion containing marks will remain attached to the inner container until all the contents have been removed; and
- (4) A statement reading "Do not remove inner container until emptied" or of similar meaning is placed on the portion of the case bearing the marks.
- (c) Cases. Except for encased containers, containers for denatured spirits and spirits for industrial use of a capacity of 1 gallon or less shall be placed in cases which afford reasonable protection against breakage.
- (d) Articles. Articles shall be packaged and labeled in accordance with the provisions of 27 CFR part 20.

(Sec. 201, Pub. L. 85-859, 72 Stat. 1360, as amended, 1374, as amended (26 U.S.C. 5206, 5301))

[T.D. ATF-198, 50 FR 8464, Mar. 1, 1985, as amended by T.D. ATF-199, 50 FR 9162, Mar. 6, 1985; T.D. ATF-206, 50 FR 23952, June 7, 1985]

## §19.584 Packages.

Packages may be used on bonded premises for original entry of spirits, and for packaging from tanks, storing, transferring in bond, and withdrawing from bonded premises of spirits and denatured spirits. Packages shall be constructed so as to be capable of secure closure.

(Sec. 201, Pub. L. 85–859, 72 Stat. 1360, as amended (26 U.S.C. 5206))

#### § 19.585 Bulk conveyances.

Bulk conveyances which conform to the requirements of §19.588 may be used on bonded premises for original entry of spirits, and for filling from tanks, storing, transferring in bond. and withdrawing taxpaid spirits and denatured spirits. Spirits may be withdrawn free of tax, pursuant to the provisions of this part, in a bulk conveyance only for use of the United States, or if the Director has authorized the proprietor, as provided in §19.581, to so withdraw such spirits to a specified consignee. Spirits may be withdrawn without payment of tax, pursuant to the provisions of this part, in bulk conveyances for the purposes provided in §19.531 (a), (b), (c), (e), and (f).

(Sec. 201, Pub. L. 85–859, 72 Stat. 1360, as amended (26 U.S.C. 5206))

## §19.586 Tanks.

Tanks which conform to the requirements of §19.273 may be used on bonded premises as containers for distilled spirits, denatured spirits, articles, and wines.

(Sec. 201, Pub. L. 85–859, 72 Stat. 1360, as amended (26 U.S.C. 5206))

### § 19.587 Pipelines.

Pursuant to the provisions of this part, pipelines which conform to the requirements of § 19.274 may be used for (a) the conveyance on bonded premises of spirits, denatured spirits, articles, and wines, and (b) the conveyance to and from bonded premises of spirits, denatured spirits, articles, and wines.

(Sec. 201, Pub. L 85–859, 72 Stat. 1360, as amended (26 U.S.C. 5206))

#### § 19.588 Construction of bulk conveyances.

- (a) *Construction*. All bulk conveyances authorized by this part shall conform to the following:
- (1) If the conveyance consists of two or more compartments, each shall be so constructed or arranged that emptying of any compartment will not

#### § 19.589

afford access to the contents of any other compartment.

- (2) The conveyance (or in the case of compartmented conveyances, each compartment) shall be so arranged that it can be completely drained.
- (3) Each tank car or tank truck shall have permanently and legibly marked thereon its number, capacity in wine gallons, and the name or symbol of its owner.
- (4) If the conveyance consists of two or more compartments, each compartment shall be identified and the capacity of each shall be marked thereon.
- (5) A route board, or other suitable device, for carrying required marks or brands shall be provided on each bulk conveyance.
- (6) Calibrated charts showing the capacity of each compartment in wine gallons for each inch of depth, shall be available for use in measuring the contents of each tank truck, tank ship, or barge.
- (b) Proprietor's responsibility. Before filling any bulk conveyance, the proprietor shall examine it to ascertain that it meets the requirements of this section and is otherwise suitable for receiving the spirits, denatured spirits, or wines, and he shall refrain from, or discontinue, using any such conveyance found by him or by an ATF officer to be unsuitable.

(Sec. 201, Pub. L. 85–859, 72 Stat. 1360, as amended, 1362, as amended (26 U.S.C. 5206, 5212, 5214); sec. 807, Pub. L. 96–39, 93 Stat. 285 (26 U.S.C. 5213))

[T.D. ATF-198, 50 FR 8464, Mar. 1, 1985, as amended by T.D. ATF-206, 50 FR 23952, June 7, 1985]

## § 19.589 Restrictions on disposition of bulk spirits.

- (a) For nonindustrial use. Spirits for nonindustrial use may be sold or disposed of in containers holding more than 1 wine gallon only to the persons and for the purposes set forth in 27 CFR part 3.
- (b) For industrial use. Shipment or delivery of spirits (other than alcohol or neutral spirits) withdrawn from bond in containers holding more than 1 wine gallon for industrial use shall, as pro-

vided in 27 CFR part 3, be made directly to the user of the spirits.

(Sec. 201, Pub. L. 85–895, 72 Stat. 1356, as amended (26 U.S.C. 5201))

#### MARKS

## §19.592 General.

Proprietors shall mark, identify, and label all containers of spirits or denatured spirits as provided by this part. Containers of wine shall be marked in accordance with 27 CFR part 24. Containers of articles shall be marked in accordance with 27 CFR part 211.

(Sec. 201 Pub. L. 85–859, 72 Stat. 1358, as amended, 1360, as amended (26 U.S.C. 5204, 5206))

[T.D. ATF-206, 50 FR 23952, June 7, 1985, as amended by T.D. 372, 61 FR 20724, May 8, 1996]

# § 19.593 Package identification numbers in production and storage.

- (a) General. Packages of spirits filled during production or storage operations after December 31, 1979, shall be marked with a lot identification representing the date the package is filled, and consisting, in the order shown, as follows:
- (1) The last two digits of the calendar year:
- (2) An alphabetical designation from "A" through "L", representing January through December, in that order;
- (3) The digits corresponding to the day of the month; and
- (4) When more than one lot is filled into packages during the same day, for successive lots after the first lot, a letter suffix, in alphabetical order, with "A" representing the second lot, "B" representing the third lot, and so forth. The first three lots filled into packages on January 2, 1980, would be identified as "80A02", "80A02A", "80A02B".
- (b) Packages constituting a lot. Packages of spirits received from customs custody or filled during any one day shall be given the same lot identification subject to the following conditions:
- (1) They are of the same type and either are of the same rated capacity or are uniformly filled with the same quantity by weight or other method provided in §19.319;